



Rasp Blades & Rotary Gouges



Unique heat treatment process

Lower cost per buffed tyre

Extended blade life

Rasp Blades

- Pin Hole placement allows blades to be used in multiple hub designs.
- Reduced tooth breakage.
- Blades will not warp.
- Finer texture.
- Longer life.
- Designed to fit all Buffing machines



* Packed in 50 sets to a box

Catalogue No.	Description	Quantity (per set)	Catalogue No.	Description	Quantity (per set)
JA04 - 28	R3 - 25	28	JA23 - 25	R105 - 22	25
JA06 - 28	R4 - 9	28	JA24 - 25	R105 - 25	25
JA07 - 28	R4 - 16	28	JA28 - 25	R115 - 20	25
JA08 S - 28	R4 - 20 S	28	JA24 - 25	R115 - 25	25
JA08 U - 28	R4 - 20 U	28	JA11 - 25	Ultra - I	25
JA09 - 28	R4 - 25	28	JA31 - 25	UD - I	25
JA12 - 28	Ultra - II	28	JA16 - 25	Smart - I	25
JA12 E - 28	Ultra - II E	28	JA38 - 30	P3 - 20	30
JA17 - 28	Smart - II	28	JA39 - 30	P3 - 25	30
JA17 E - 28	Smart - II E	28	JA13 - 30	Ultra - III	30
JA08 X - 28	R4 - 20 X	28	JA18 - 30	Smart - III	30

Full Circle Rasp Blades

Used to buzz out damaged areas on the surface of the tyre with maximum rubber removal.



* Packed in 50 sets to a box

Catalogue No.	Description	Quantity (per set)
JA71 - 5	P5 - 30	5
JA74 - 6	P6 - 48	6

Rotary Gouges

- Long lasting
- Fine cutting edge
- Fast rubber removal



Catalogue No.	Description	Quantity (per box)
JA81 - 10 - 4	3/4" D - 3/8" UNF-24 TPI T.W	4
JA85 - 10 - 3	1 1/4" D - 3/8" UNF-24 TPI H.W	3
JA85 - 01 - 3	1 1/4" D - 3/8" AH T.W	3
JA90 - 10 - 2	2" D - 3/8" UNF-24 TPI H.W	2
JA90 - 01 - 2	2" D - 3/8" AH T.W	2
JA90 - 03 - 2	2" D - 1/2" AH H.W	2
JA90 - 03 N - 2	2" D - 1/2" AH Notched H.W	2

Related Products



Rasp Head Assembly



Air Cooled Spacers



Centre Disc Plate



Contour & Straight Pins



Blade Conversion Chart

R3 (4 SEGMENT) - 8.25" DIA

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
R3 - 25	R3 - 25	R3 - 25	I - 3 - 25	R - 3 - 25

R4 (4 SEGMENT) - 9" DIA

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
R4 - 9	-	-	-	-
R4 - 16	R - 4 - 16	R - 4 - 15	I - 4 - 16	-
R4 - 20S	R - 4 - 20	-	Long Life II US	-
R4 - 20U	-	R - 4 - 20	Long Life II E	OMEGA / R4 - 23
R4 - 24	R - 4 - 24	R - 4 - 24	I - 4 - 24	-
R4 - 25	R - 4 - 25	R - 4 - 25	I - 4 - 25	-
SMART II	-	-	-	-
SMART IIE	-	-	-	-
ULTRA II	Apollo II	-	-	-
ULTRA IIE	-	Apollo IIU	-	ALPHA
UD - II	-	-	-	-
CACTUS	R4 - Cactus	R4 - Cactus	-	-

R105 (5 SEGMENT) - 10.5" DIA

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
R105 - 22	R - 105 - 22	-	I - 105 - 22	-
R105 - 25	-	-	-	R105 - 25

R115/5 (5 SEGMENT) - 11.5" DIA

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
R115 - 20	R - 115 - 20	R - 115 - 20	I - 115 - 20	R115 - 23
R115 - 25	R - 115 - 25	R - 115 - 25	I - 115 - 25	R115 - 23
Smart I	-	-	-	-
Ultra I	Apollo I	-	-	-
R115	-	-	-	-
UD - I	-	-	-	-

R115/6 (6 SEGMENT) - 11.5" DIA

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
P3 - 20	-	S - 115 - 20	Long Life IIIB	S115 - 23
P3 - 25	S - 115 - 25	S - 115 - 25	Long Life III	S115 - 23
Smart III	-	-	-	-
Ultra III	Apollo III	Apollo III	-	-

Full Circle Rasp Bade

PINCOTT	B & J USA	B & J EUROPE	ITALMATIC	NORTE SUL
P6	R6	R6	I - 6	R6
P5	R5	R5	I - 5	R5



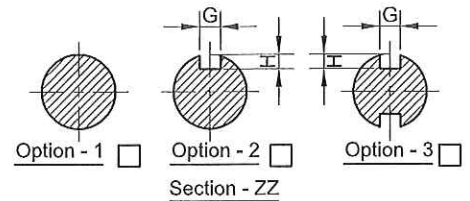
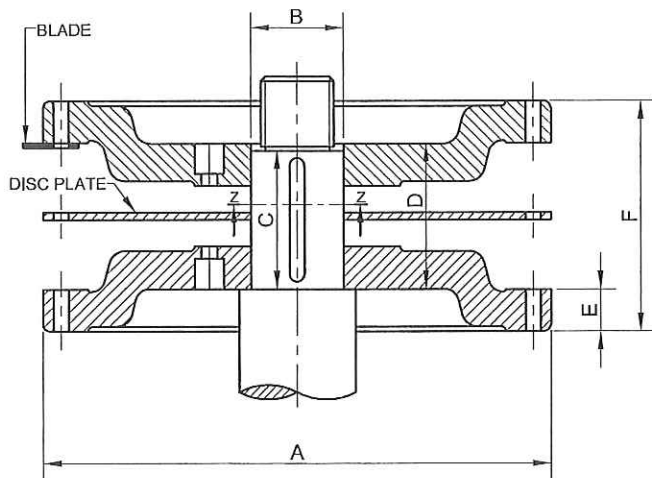


Data Request Form Rasp Head Assembly



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	Description	Size in mm
A	Outer Diameter	
B	Shaft Diameter	
C	Shaft Length	
D	Clamped Inside Width	
E	Flange Thickness	
F	Width	
G	Keyway Width	
H	Keyway Depth	

Buffing Machine Data

Manufacturer:	Model:	Year of manufacture:
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Rasp Head Data (Place tick in the appropriate box)

Buffing Direction	Cross / radial ☐	Circumferential ☐	
Cutting Style	Non - Spiral ☐	All Purpose ☐	Regular ☐
Hub Type / Size	R4 (9") ☐	R115 (11.5") ☐	No. of Hub Segments: 4 ☐ 5 ☐ 6 ☐
Pin Shape	Straight ☐	Contour ☐	Pin Size: 1/4" ☐ 3/16" ☐
Disc Plate Required	Yes ☐	No ☐	

Rasp Blade Data

Product Description:
Per Segment :
Per Hub :

Spacer Data

Per Segment	Size 1: X Nos
	Size 2: X Nos

Customer Data

Name of the Company			
Contact Person	Name:	Title:	
Contact Details	Door No.:		
	Address 1:		
	Address 2:		
	City:	Zip Code:	Country:
	Telephone:	Email:	

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